

Job Title: **CNC Operator**

Department: **Milling**

Primary Location: **191 Plymbridge Road, Estover, Plymouth, PL6 7JS**

Contact Email: [Careers@hymec.net](mailto:Careers@hymec.net)

Contact Number: [01752 511002](tel:01752 511002)

### **Job purpose Summary:**

To accurately operate 3 and/ or 4 axis CNC milling machines in order to manufacture complex components.

### **Key Responsibilities & Accountabilities:**

- Read and understand engineering drawings and specifications and follow appropriate method, sequence of operations
- Operate automatic or manual controls on machines as instructed by supervisor
- Reposition workpiece as necessary during production run
- Use the safe and correct method of operation for the machine
- Visual inspection to customer required tolerances
- Use measuring equipment accurately
- Safely operate machinery: 3 and 4 axis machines
- Work in accordance to the standards required by the company and their customers
- Work often on own initiative
- Continue to help/improve work environment and carry out housekeeping duties in line with 5S.

### **Additional Information:**

- The above list of job duties is not exclusive or exhaustive and the post holder will be required to undertake such tasks as may reasonably be expected within the scope and grading of the post.

### **Working shifts:**

- Days : 0800 – 1630
- Nights: 1800 – 0600

## Person Specification

### Education/Qualification

- Engineering apprentice trained
- Good level of English: Level B1 CEFR minimum
- **Desirable:** Mechanical Engineering

### Experience

- Robust engineering background
- At least 2 years working in an engineering manufacturing environment CNC experience preferred: Fanuc/Hideinhain/Siemens
- Working autonomously
- Setting up best practice
- **Desirable:** Engineering background
- **Desirable:** CNC experience
- **Desirable:** Working Autonomously

### Skills

- Accuracy
- Attention to detail
- Verbal communication

### Behaviours

- Polite and Courteous
- Teamwork

### Personal Qualities

- Can – do attitude
- Resilient
- A willingness to learn and develop further
- Ability to build relationships with people at all levels
- **Desirable:** Resilient

Look forward to hearing from you