

Job Title: **CNC Setter**

Department: **Milling**

Primary Location: **191 Plymbridge Road, Estover, Plymouth, PL6 7JS**

Contact Email: [Careers@hymec.net](mailto:Careers@hymec.net)

Contact Number: [01752 511002](tel:01752 511002)

### **Job purpose Summary:**

To accurately set and run 3, 4 and 5 axis CNC milling machines in order to manufacture complex high variety low volume components.

### **Key Responsibilities & Accountabilities:**

- Read, understand and examine engineering drawings and specifications to determine appropriate method, sequence of operations and machine setting
- Select and fix work-holding devices and appropriate cutting, shaping, and/or forming tools
- Produce robust set ups which are poka-yoke and work with operators to ensure they understand loading instruction
- Operate automatic or manual controls to clock vices/ fixture and set datums
- Repositions workpiece, change tools and reset machine as necessary during production run
- Instruct operator on the safe and correct method of operation of the machine
- Self-inspect to customer required tolerances
- Accurately select tooling, use measuring equipment
- Set and safely operate machinery: 3,4 and 5 Axis machines
- Work in accordance to the standards required by the company and their customers
- Problem solve and work often on own initiative
- Continue to help/improve work environment and carry out housekeeping duties in line with 5S.

**Additional Information:**

- The above list of job duties is not exclusive or exhaustive and the post holder will be required to undertake such tasks as may reasonably be expected within the scope and grading of the post.

**Working shifts:**

- 5 Day 08:00-16:30
- 4 Day 06:00 -18:00
- 4 Nights: 18.00 – 06.00

**Person Specification****Education/Qualification**

- Engineering apprentice trained
- Good level of English: Level B1 CEFR minimum

**Experience**

- Robust engineering background
- At least 2 years working in an engineering manufacturing environment CNC experience preferred: Fanuc/Hideinhain/Siemens
- Working autonomously
- Setting up best practice
- **Desirable:** Aerospace industry

**Skills**

- Accuracy
- Attention to detail
- Verbal communication
- **Desirable:** Leadership

**Behaviours**

- Polite and Courteous
- Teamwork

**Personal Qualities**

- Can – do attitude
- Resilient
- A willingness to learn and develop further
- Ability to build relationships with people at all levels

Look forward to hearing from you